



TECHNICAL DATA SHEET

BCI-300N

Product description:

BCI-300N is a semi-permanent lubricant system designed for coating of Bladders and touch up coats on Bladders.
is waterbased and ready to use.

Properties:

Colour	:	white
Density	:	1,0 g/cm ³
Shelf life	:	12 months

Application Field:

Production of all kind of tires, coating of Bladders.

Advantages:

1. Water based
2. Easy to apply
3. Provides true multiple releases between application
4. Excellent slip and airbleed
5. Excellent appearance of produced tires
6. Universal for all tires, especially suitable for truck, bus and agriculture tires.

Application:

Apply a light film by spraying or wipe the material in by sponge directly on the bladder.

After having fixed the bladders into the press, you can start production:

1. For complete shift (depends on several factors) without any refreshment by BCI-300N.
2. The bladder temperature should ≥ 80 °C leave to cure at 5 minute prior to production.

For new bladder :

Hot process

Advise to apply 2 tin coats of release agent prior to production by spraying or wiping.

Cold process(Room temperature)

Advise to apply 2 tin coats and leave the release agent to cure for 6 hrs.

Refreshment

The cycle number of releasing will be cofirmed by the cutomer production process.

Further Information:

Product technical information and data is based on the best information available and does not constitute or imply a warranty or patent infringement of any kind. The user is responsible for testing product suitability prior to use in production.